

Date: Tuesday, 1/23/2007 7:33:37 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LEFT ARM WELDMENT  
Job Number : 30399 -1  
Estimate Number : 12080  
P.O. Number : N/A Part Number : D33543  
This Issue : 1/23/2007 S.O. No. : N/A Drawing Number : D3354 REV. A  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
Previous Run : 29902 Material : N/A Due Date : 2/10/2007 Qty: 3 Um: 12 Each  
Written By :  
Checked & Approved By :  
Comment : est rev A 06.01.23 new issue EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M4130NR1250 4130N ROUND BAR



Comment: Qty.: 0.6300 f(s)/Unit Total: 7.5600 f(s)  
AISI 4130 ROUND BAR 1.250" dia. batch: 1105-133

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA623 & DWG D3354  
FOLIO REV: AA  
DWG REV: A

2-DEBURR AS REQUIRED

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE  
1-Drill cotter pin hole as per dwg D3354

2-Deburr

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK

07/02/07





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Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS23

GL 07.02.07

7.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

07.02.08

Job Completion



U 07.02.08

